

V10k and Wallace & Tiernan are trademarks of Siemens, its subsidiaries or affiliates.

The designations used in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owners. The information provided in this brochure contains merely general descriptions or characteristics of performance which in actual case of use do not always apply as described or which may change as a result of further development of the products. An obligation to provide the respective characteristics shall only exist if expressly agreed in the terms of contract.

Siemens
Water Technologies

Germany:
+49 8221 9040
wtger.water@siemens.com

© 2009 Siemens Water Technologies Corp.
Subject to change without prior notice.

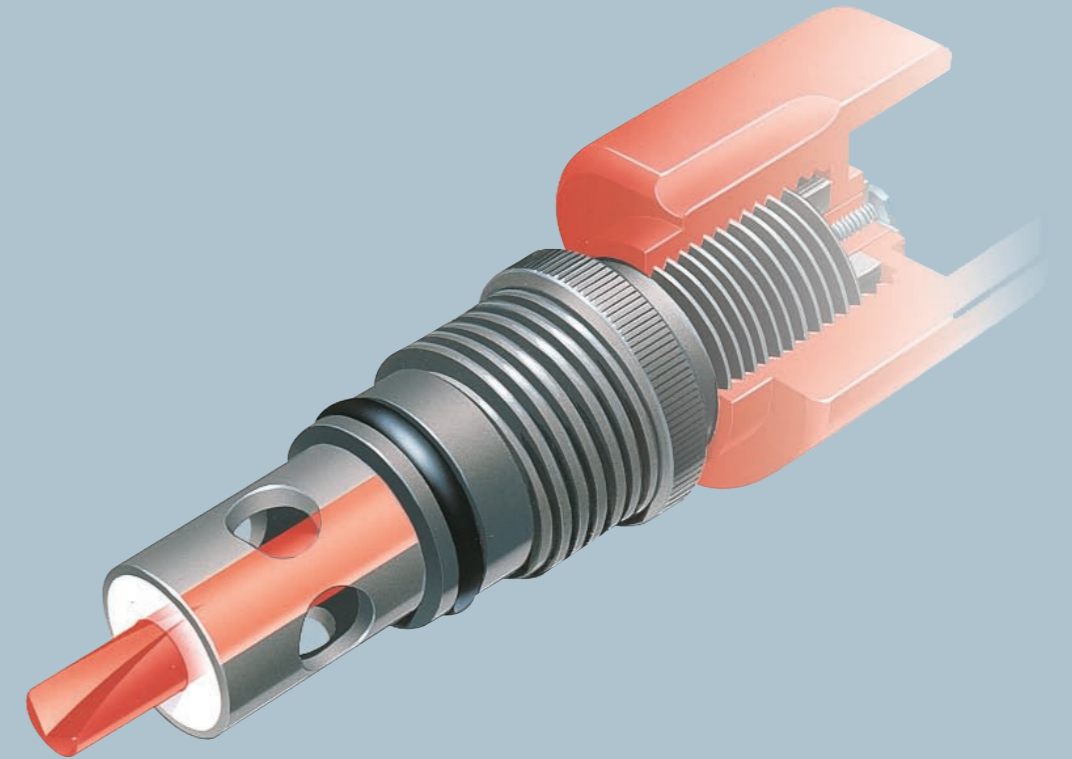
WT.025.100.000.DE.BR.1209



V10k manual system



V10k Automatic system



Wallace & Tiernan® Disinfection Systems V10k™ Gas Feed System

V10k: Proven technology on duty worldwide

Since the invention of the world's first chlorinator system over 80 years ago, Wallace & Tiernan® systems have been synonymous with safe and reliable water disinfection equipment.



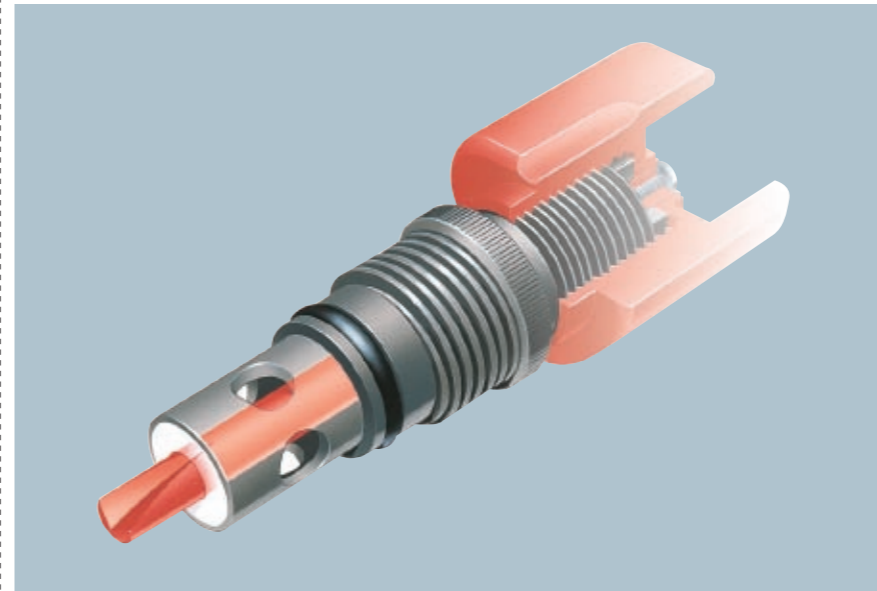
The V10k™ gas feed system is an efficient, low-capacity gas feeder for up to 15 kg/h with a standardized flexible design that provides a variety of configurations. It consists of the following components:

- Vacuum regulator mounted at the gas supply
- Wall-mounted gas control unit with a rotameter for indication of feed rate, differential pressure regulating valve and vacuum gauge for operating vacuum
- Water operated injector that provides the vacuum source to drive the entire system

Using automatic switchover regulators an uninterrupted supply of gas (chlorine gas, ammonia, sulphur dioxide, carbon dioxide) to maintain continuous disinfection treatment is provided.

Applications

There are numerous applications in the municipal or industrial water treatment, the disinfection of potable and swimming pool water, process water in breweries and the beverage industry, the treatment of cooling water and of industrial wastes, high purity water used in industries and much more.



V-notch for exact gas flow control

V-notch

The V-notch control orifice, field-proven in hundreds of thousands of installations around the world, provides reliable, consistent gas feed at any capacity requirement. It consists of a precision grooved plug that slides through an annular seat. Any position of the plug in the seat results in a specific orifice size and a corresponding feed rate. The large size and configuration of the orifice resists fouling from contaminants in the gas supply. This results in accurate gas flow control and excellent repeatability. Control of this V-notch can be from simple manual operation up to sophisticated automatic control schemes.

All-vacuum operation ensures highest safety

The complete V10k™ gas system operates under a vacuum. A vacuum regulating valve at the gas supply container reduces gas pressure to a vacuum at once. Dry gas moves through the system to the injector under vacuum. If at any time a leak occurs from a loose fitting, or an accidentally cut gas line or tubing, the loss of vacuum causes the system to shut down without releasing gas into the atmosphere.

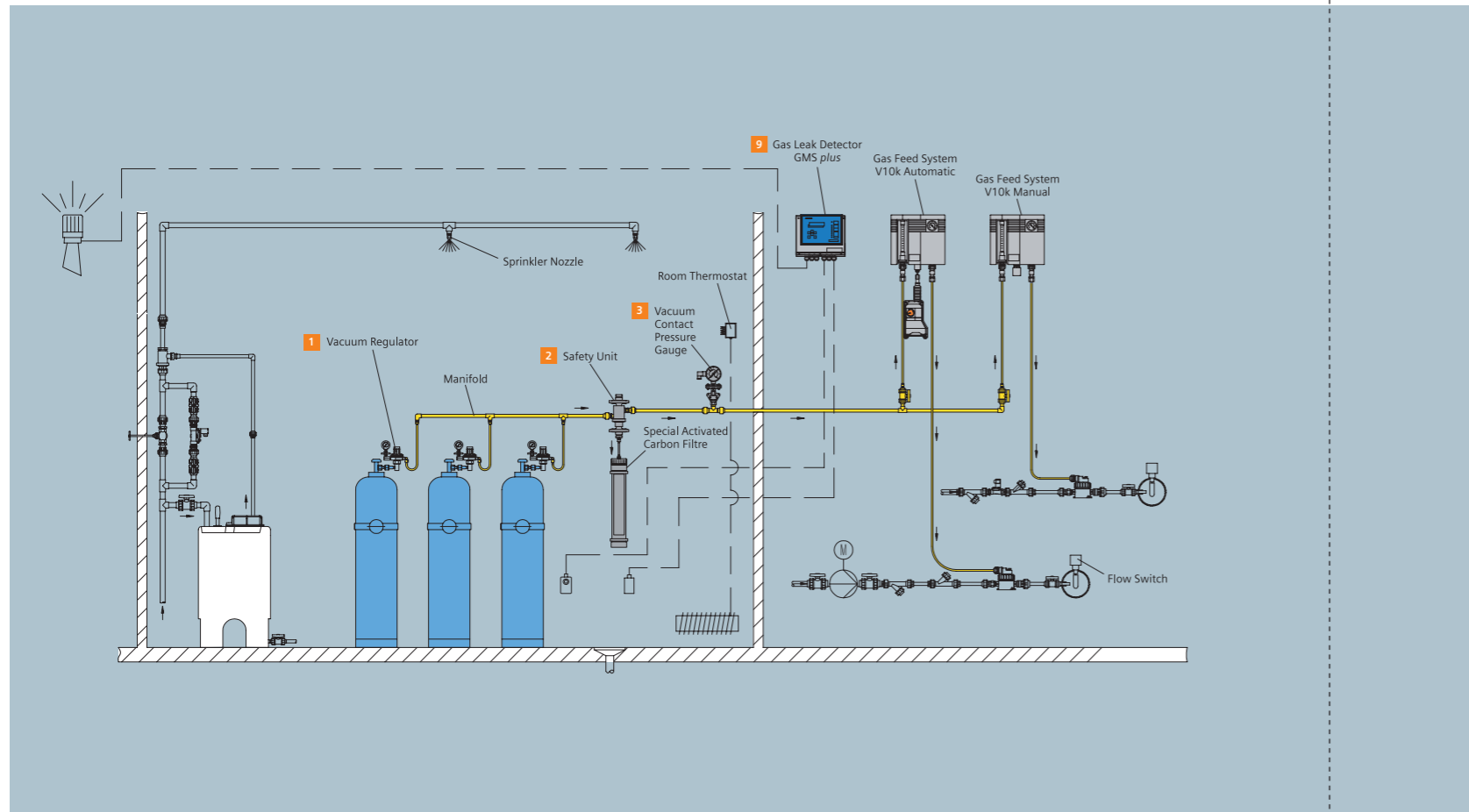
Easy readability

The use of large size rotameters provides the highest degree of resolution for accurate indication of feed rate, unmatched by any other manufacturer in a similar capacity gas feed system. The large scale on the rotameter combined with the white background of the mounting frame enhance the resolution.

Convenient, wall mounted design

The V10k system is designed for the operator's convenience. Unlike cylinder mounted gas feeders, the components of the control unit are mounted securely on a wall mounting panel. This provides a stable control platform that simplifies the installation of gas and electrical lines and protects the fragile rotameter from constant handling every time the gas supply is changed.

Open-panel mounted components provide for servicing without the need to remove the entire unit from the wall. There is adequate room around the components so that each can be easily taken apart and serviced on the panel. For most routine service requirements, no tools are required.



Operation and single elements at a glance: The injector creates an operating vacuum that opens the regulating valves and lets the gas in.

1 Vacuum regulator

Vacuum regulating valves equipped with a pressure gauge and mounted directly on the gas supply containers immediately reduce the pressurized gas to the operating vacuum. The regulator is optionally available with automatic switchover for capacities up to 10 kg/h.

2 Safety unit

The safety vent valve and the vacuum safety valve are combined in the safety unit: It opens the injector only at the correct vacuum level. It additionally protects against a possible pressure build-up in the vacuum system. The integral safety vent valve will release any overpressure to the atmosphere in the case of a failure of the vacuum regulator.

3 Vacuum contact pressure gauge

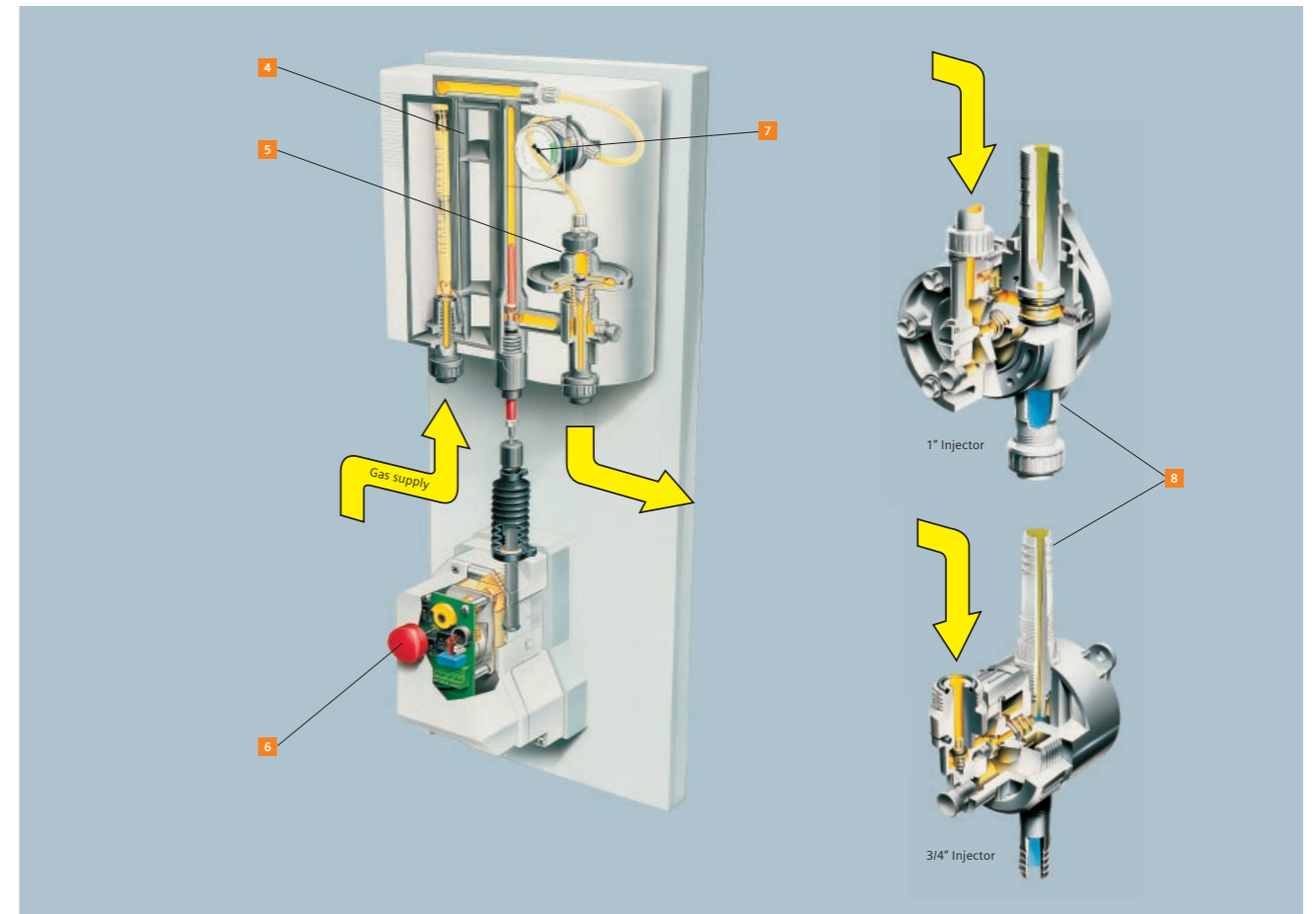
Will release an alarm in the case of a too high vacuum (gas cylinder empty), or a too low vacuum (insufficient vacuum developed by injector). It can also be used to initiate changeover from empty to full gas cylinders.

4 Rotameter

Large scale rotameter tubes provide clear and accurate indication of the feed rate in g/h or kg/h.

5 Differential regulating valve

Maintains the proper vacuum differential across the V-notch orifice for consistent feed rate, regardless of changes in the operating vacuum, that e.g. can occur through pressure fluctuations in the operating water.



6 Electric positioner for automatic control

For the requirements of an automatic control, the positioner includes the following features:

- Manual changeover from manual to automatic control mode by pulling the knob to disengage the drive motor
- 3 sets of volt-free contacts for system interface – manual; MAX and MIN position
- Internal feedback potentiometer

7 Vacuum gauge

The vacuum gauge provides an easy check of the operating vacuum and injector function.

8 Injectors

Fixed throat injectors create a powerful operating vacuum to drive the V10k™ system. Three injector sizes are available: 3/4" for capacities up to 4 kg/h, 1" for capacities up to 10 kg/h, 2" for capacities up to 15 kg/h. The double check valves protect against backflooding. The main check valve consists of a spring-loaded diaphragm with a spherical seat for positive sealing. A spring-loaded poppet check provides additional safety.

9 GMS plus gas detection system

The two channel measuring system is designed for gas and temperature monitoring in up to two rooms. It controls safety equipment such as a chlorine scrubber, a shut off valve or a water spraying system.

Flexible configurations: The V10k™ gas feed system is available in different designs



Custom-designed control modes

The following control modes are available:

- Manual control
- Start / stop- or program control through injector water operation (solenoid valve)
- Simple ratio control through a 4–20 mA input
- Chlorine residual control through SFC system
- Flow proportional control through SFC SC flow proportional control
- Compound loop control through SFC PC process controller

SFC SC flow proportional control

The Wallace & Tiernan® SFC SC system is used for flow proportional controlled dosing of chemicals used in water treatment and for similar industrial process applications. It can control automatic v-notch positioners in gas feed systems like the V10k™ gas dosing system or automatic stroke length positioners and variable speed drives in dosing pump systems.

SFC PC Process controller

The SFC PC system controls processes based on a control variable (e.g. flow signal) and an actual measurement value. The measurement signal may be a direct sensor signal or an external mA signal. By using the “fuzzy-logic” auto-tuning control technology at the compound loop control mode the control performance is improved against traditional controllers.

The SFC PC process controller saves its responses related to control deviations and uses this data for future control calculations. So the actuating control output is optimized by fast reaction on flow value and continuously adjusted control parameters through memory data.